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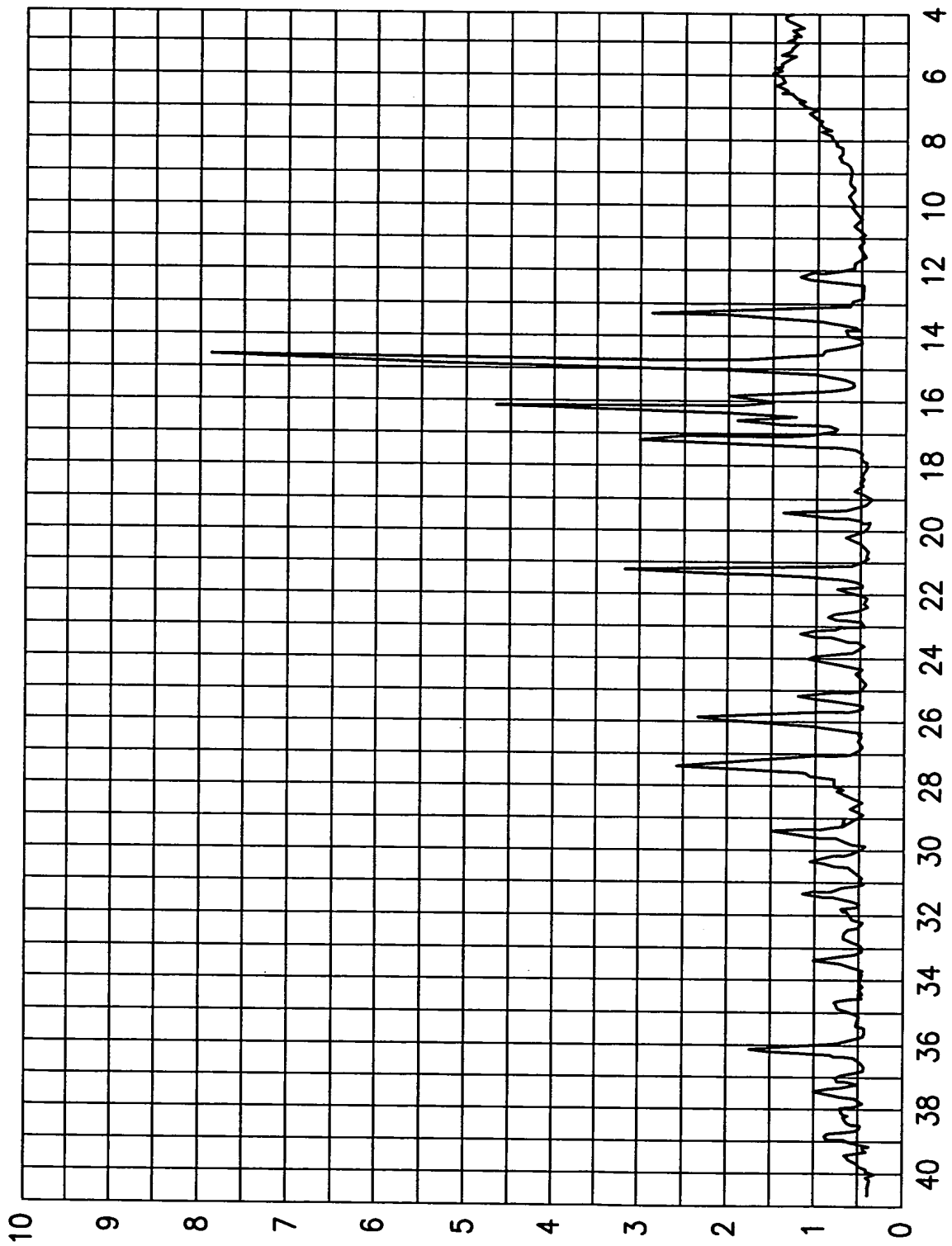


Fig. 1a

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ALENDRONATE SODIUM NF-600
10.470mg Rate 10.0 °C/min

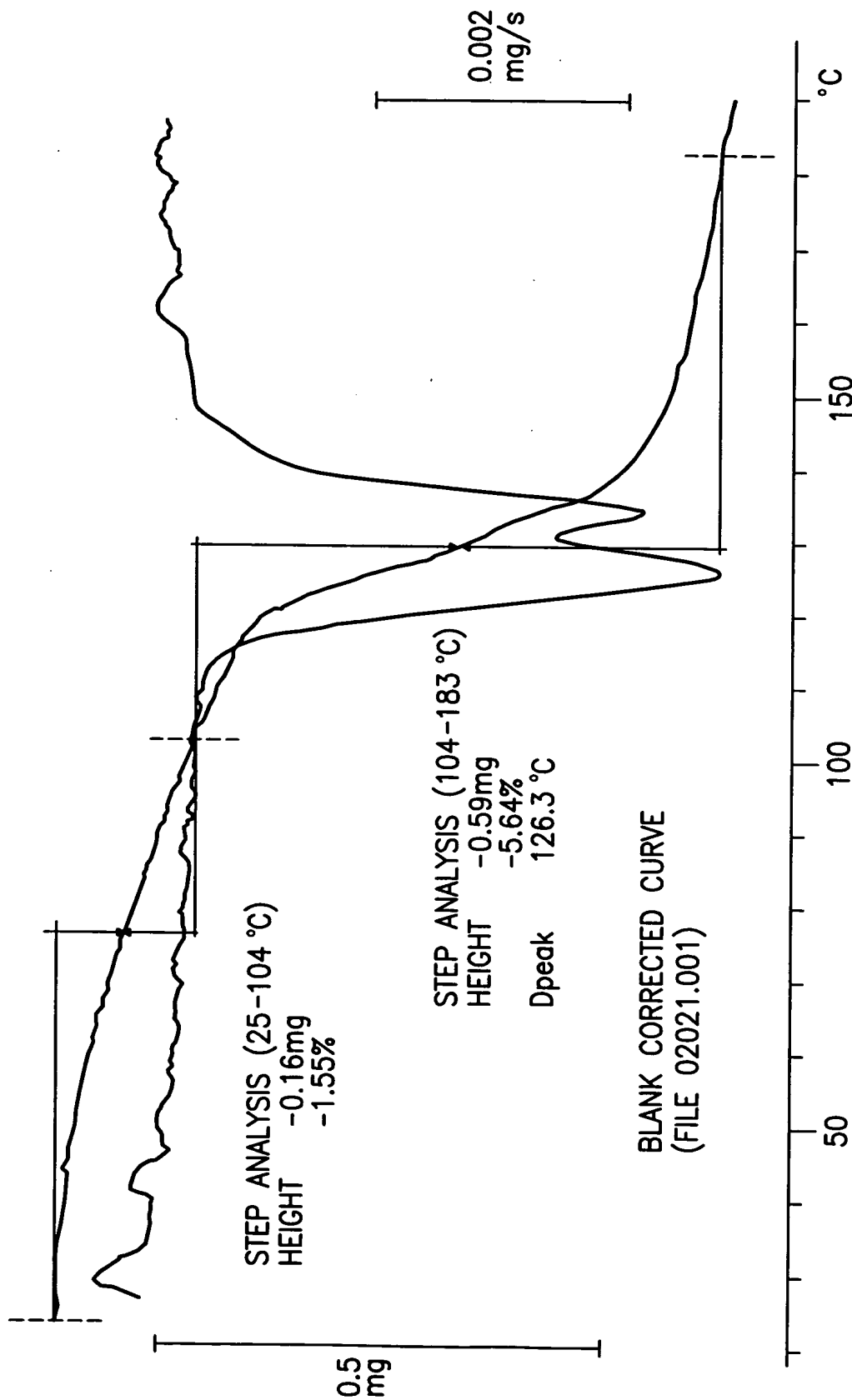


Fig. 1b

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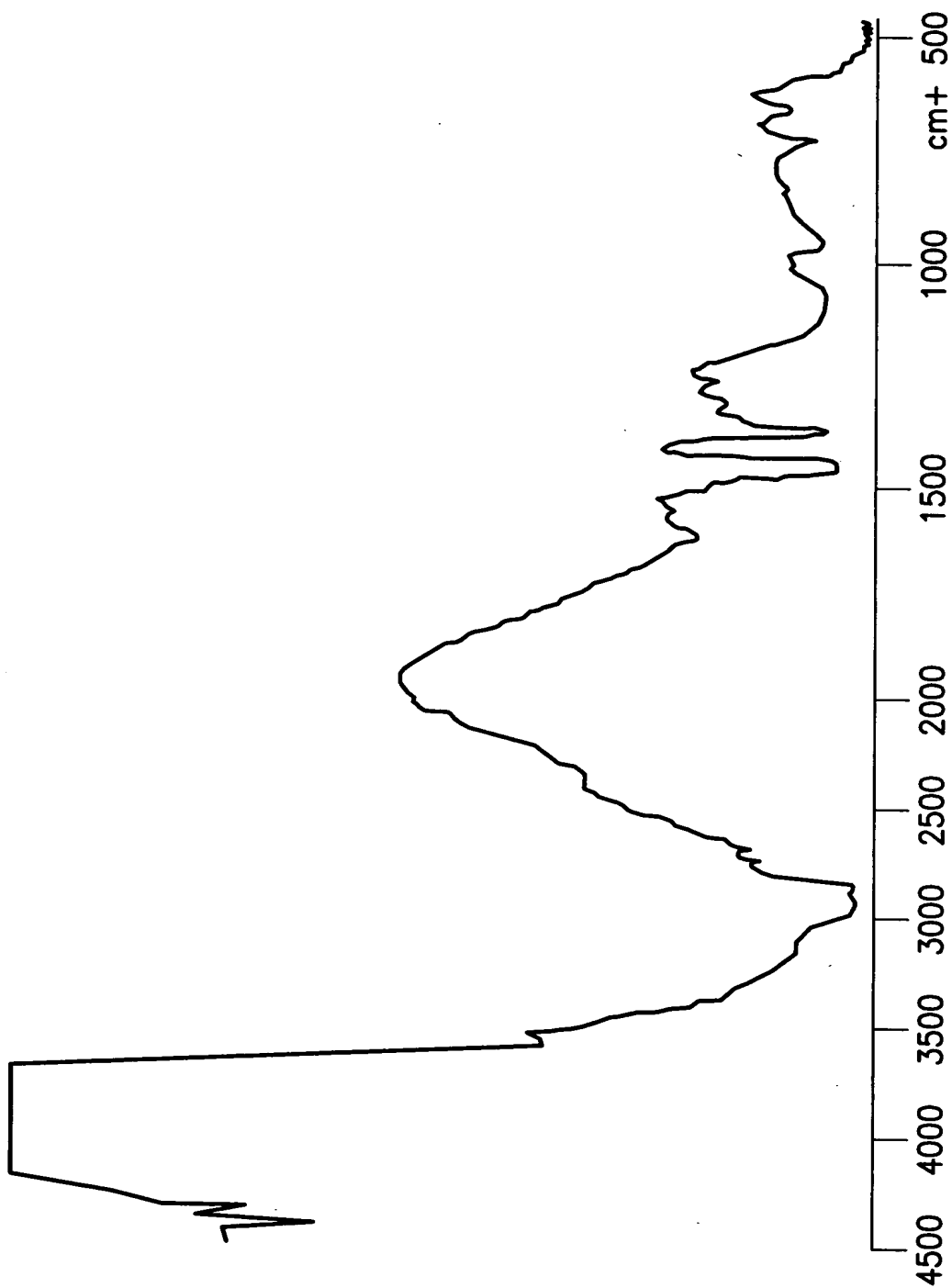


Fig. 1c

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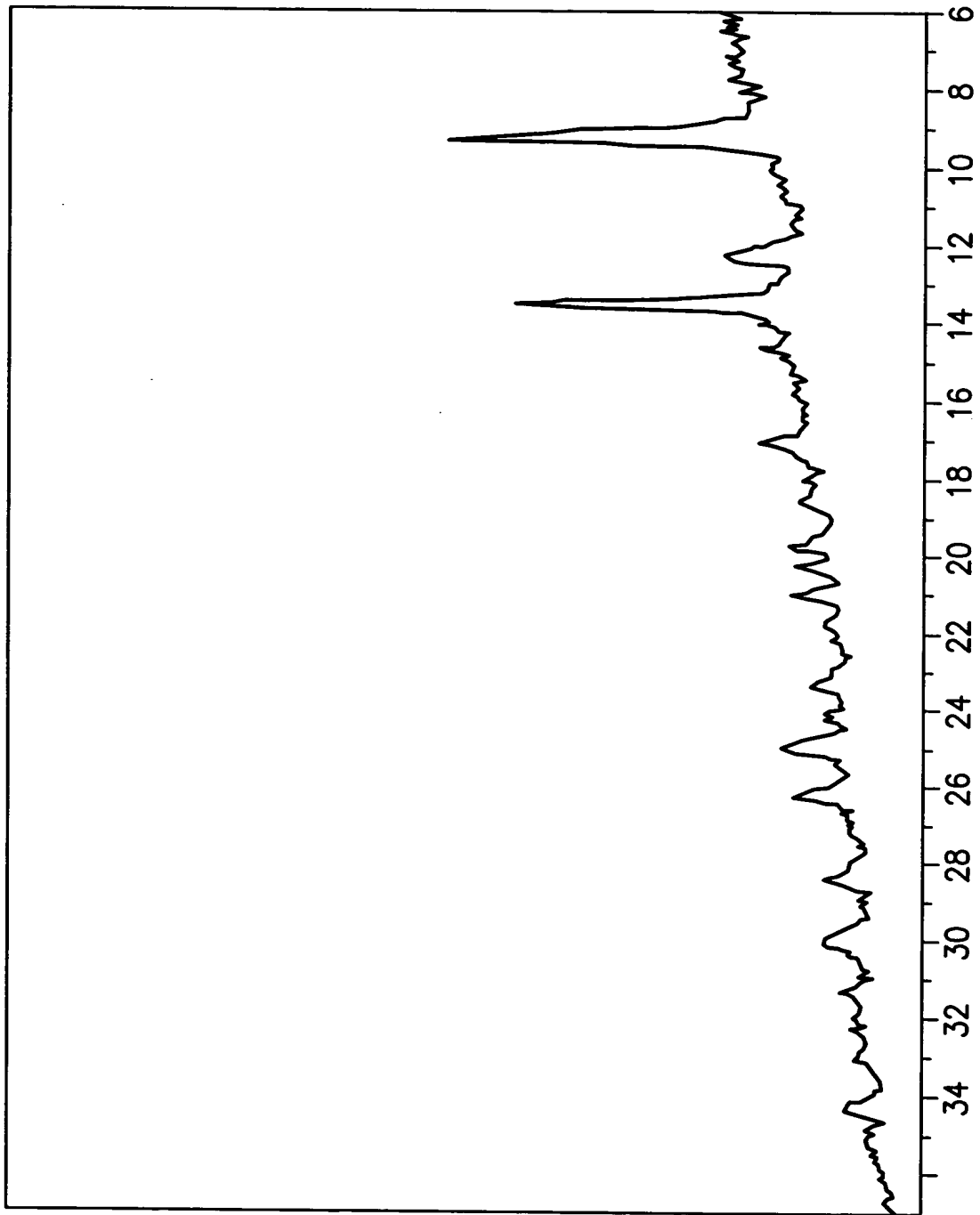


Fig. 2a

ALENDRONATE SODIUM NF-632-9
9.739mg Rate: 10.0 °C/min

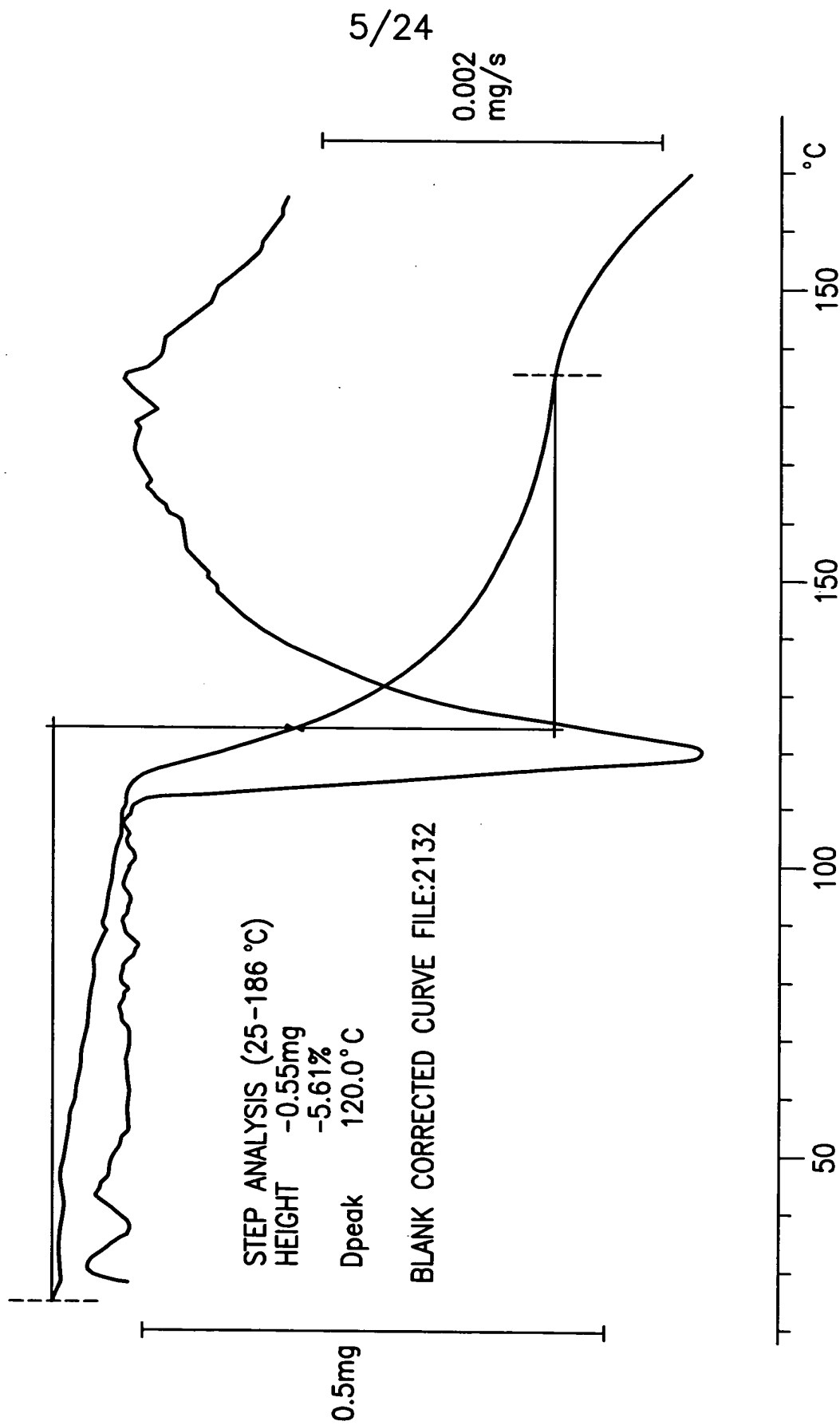


Fig. 2b

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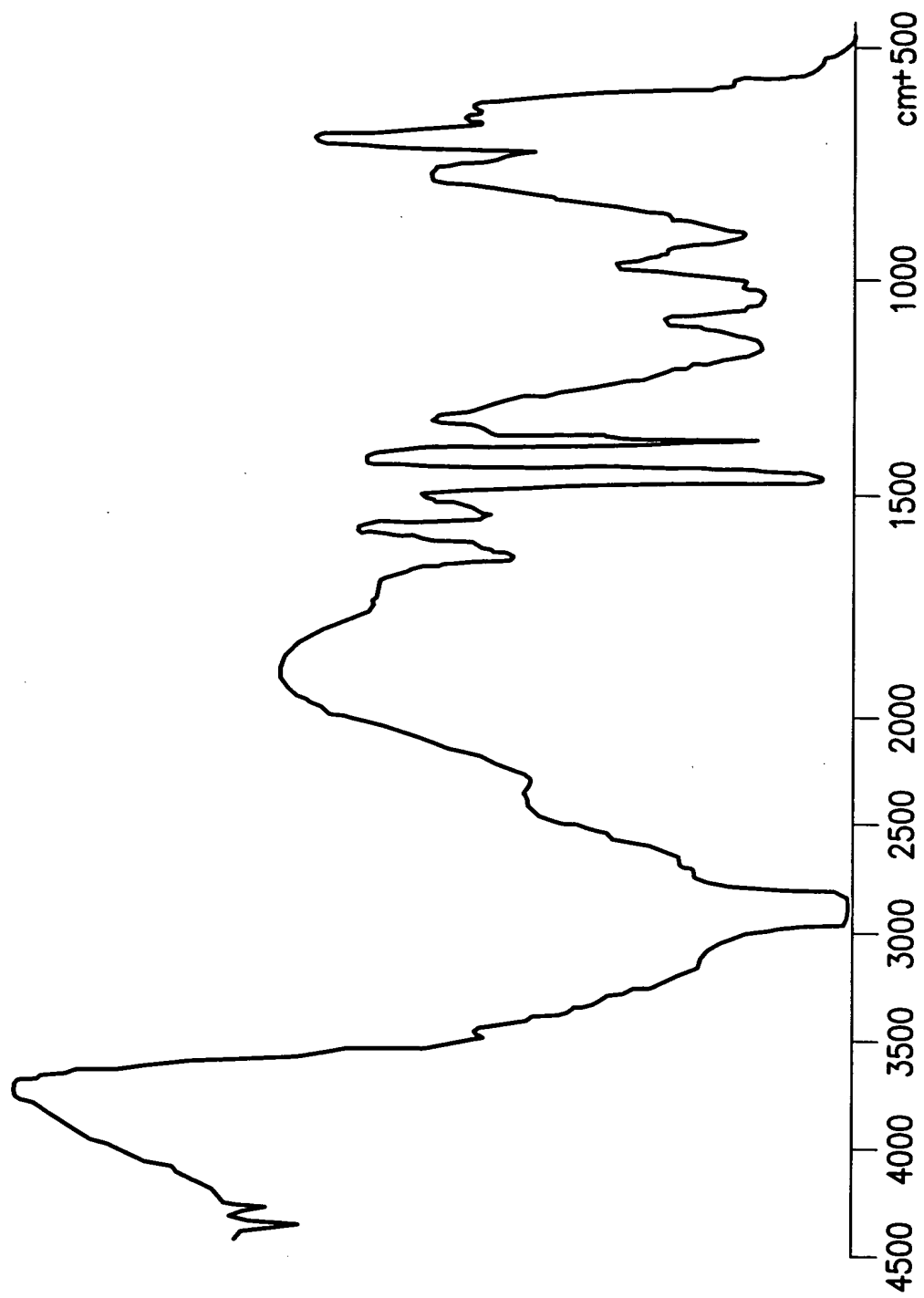


Fig. 2c

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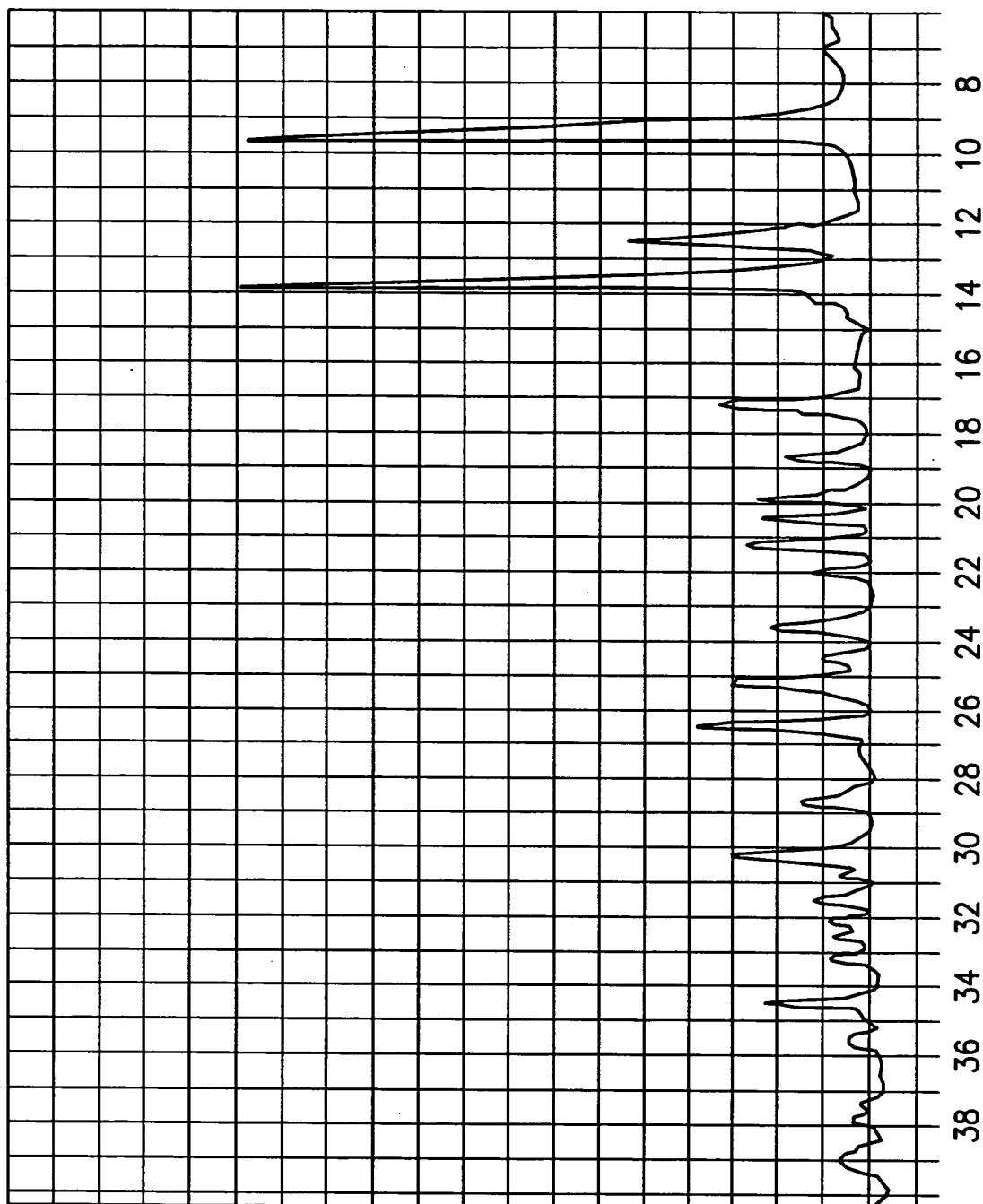


Fig. 3a

ALENDRONATE SODIUM NF-595
9.038mg Rate:10.0 °C/min

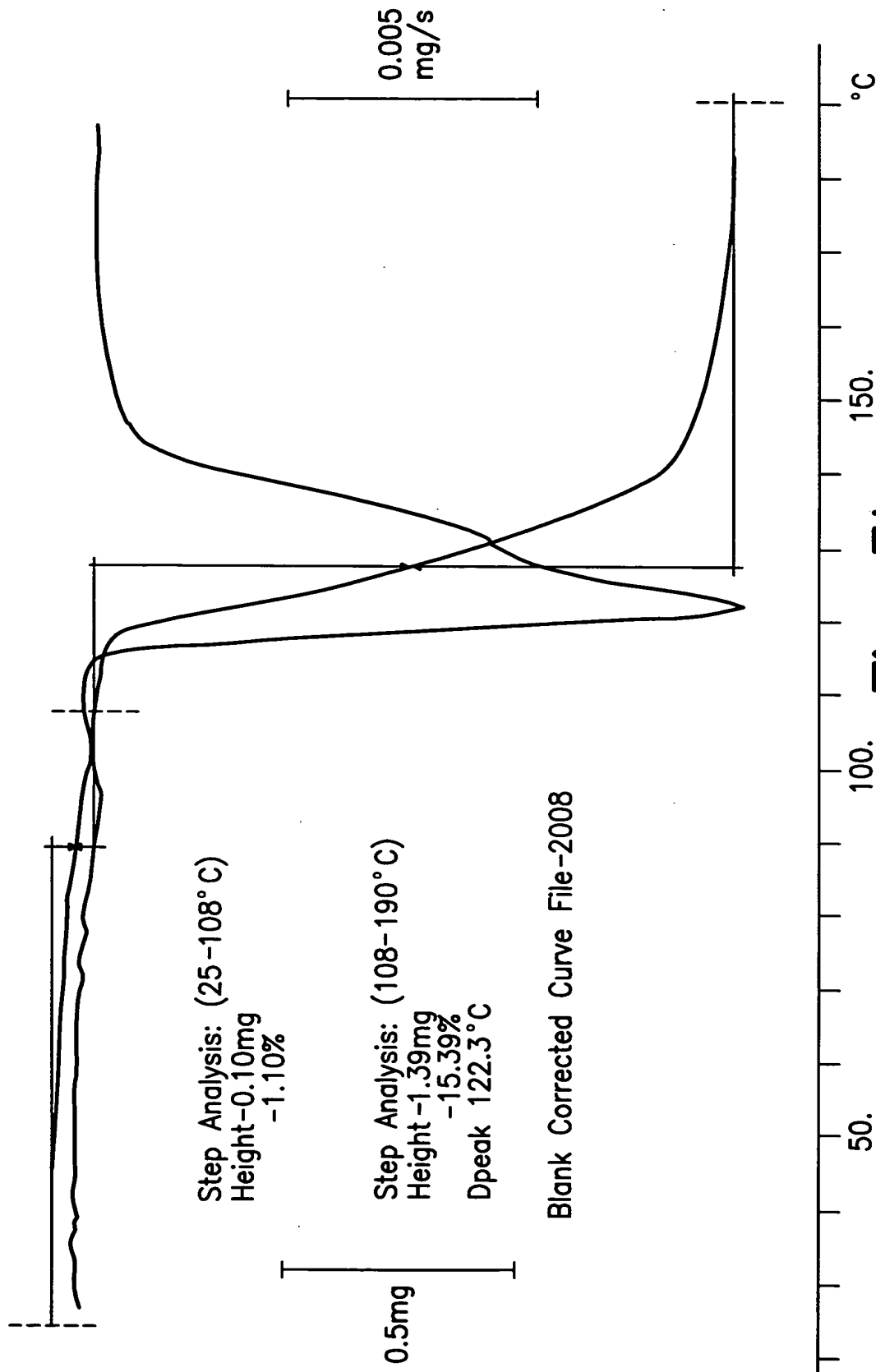


Fig. 3b

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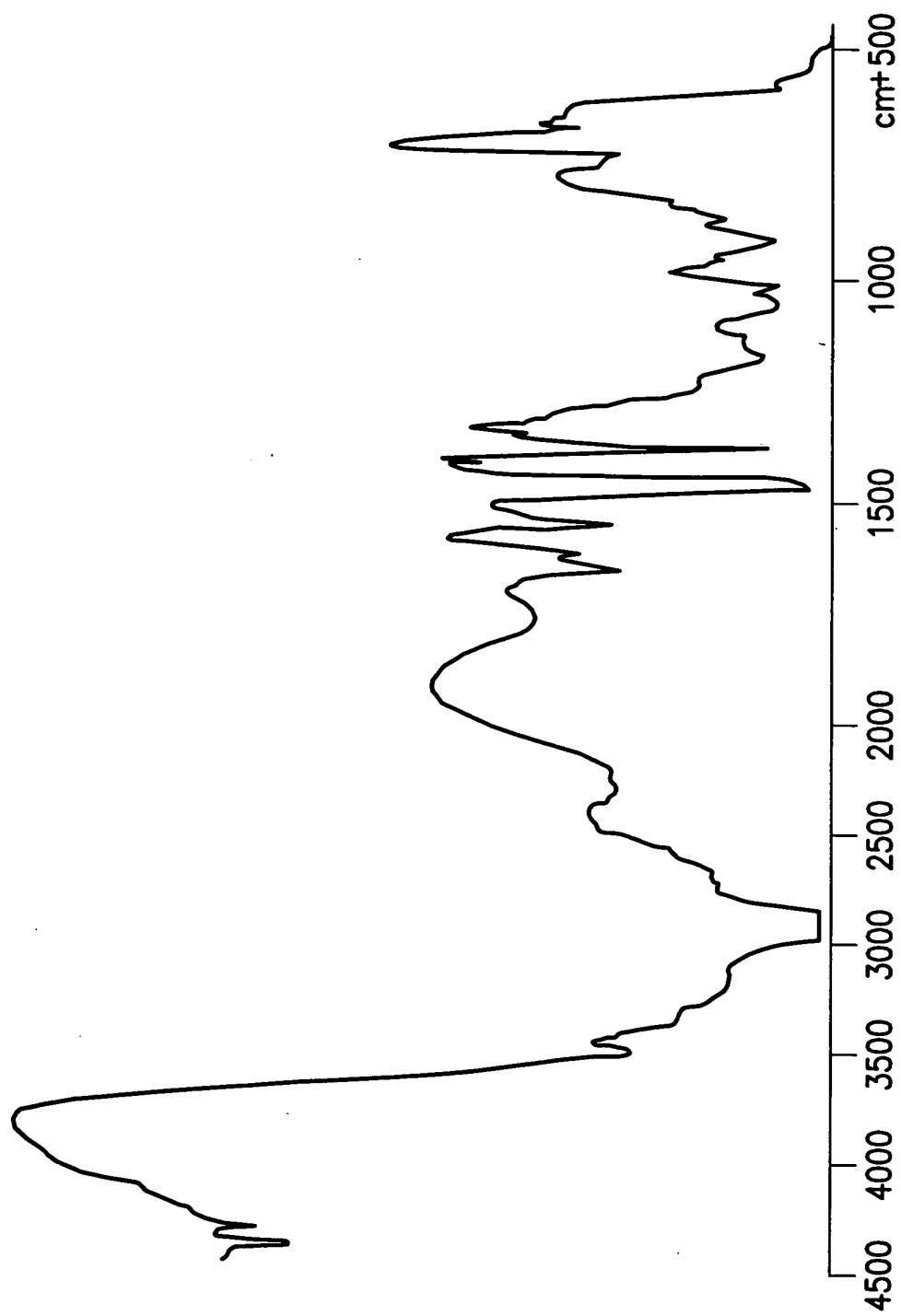


Fig. 3c

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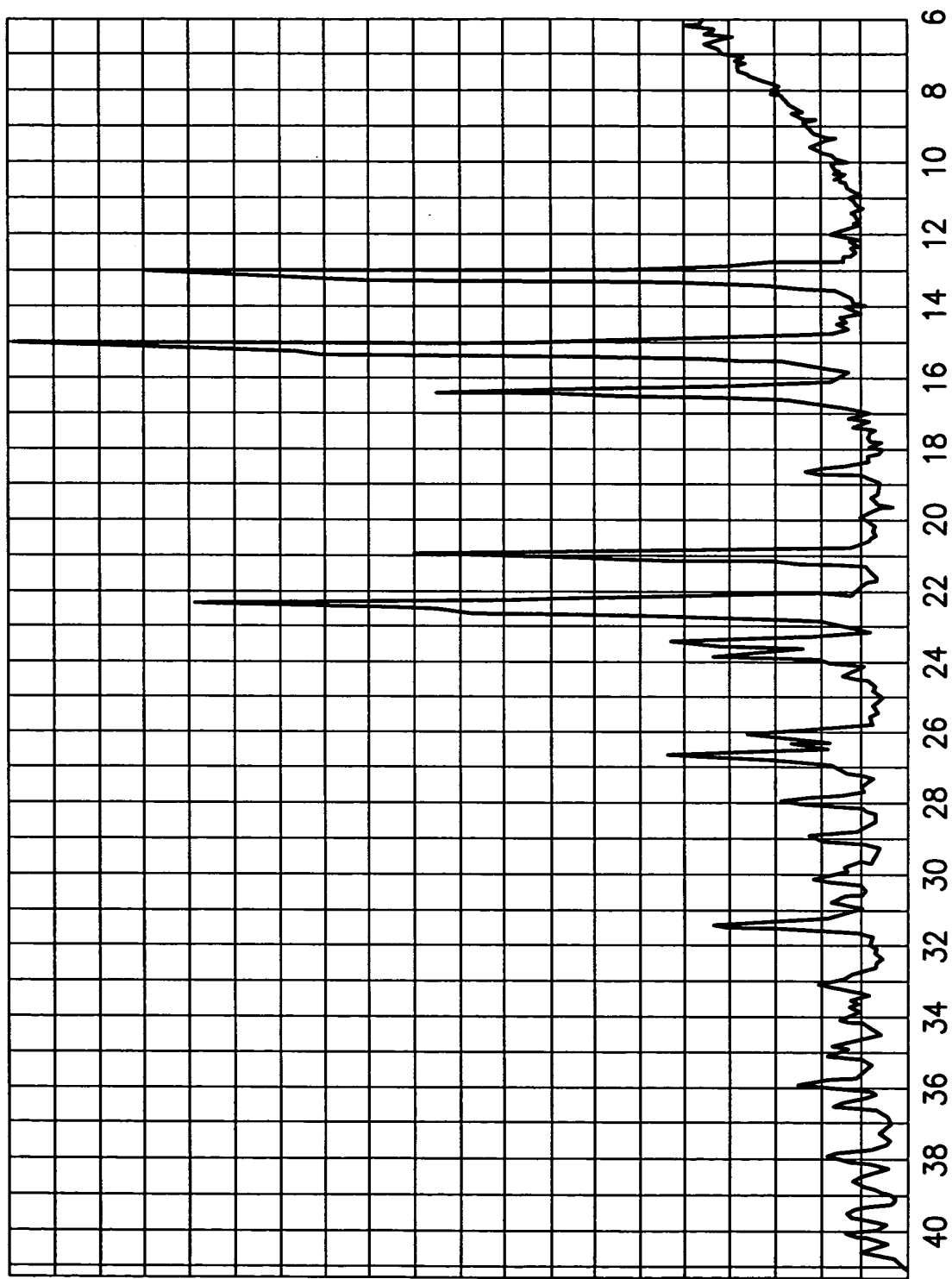


Fig. 4a

ALENDRONATE SODIUM NF-636
9.143mg Rate: 10.0 °C/min

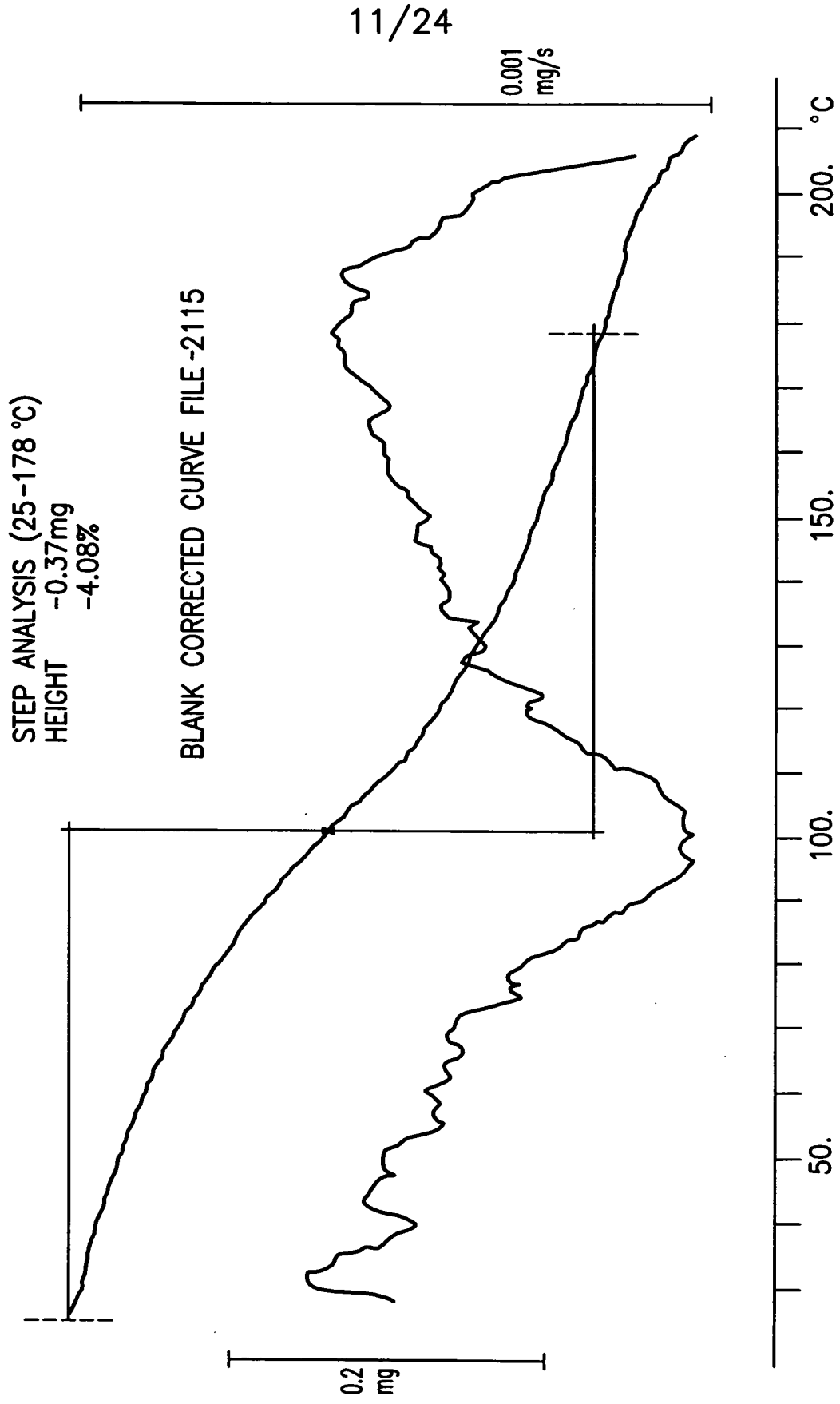


Fig. 4b

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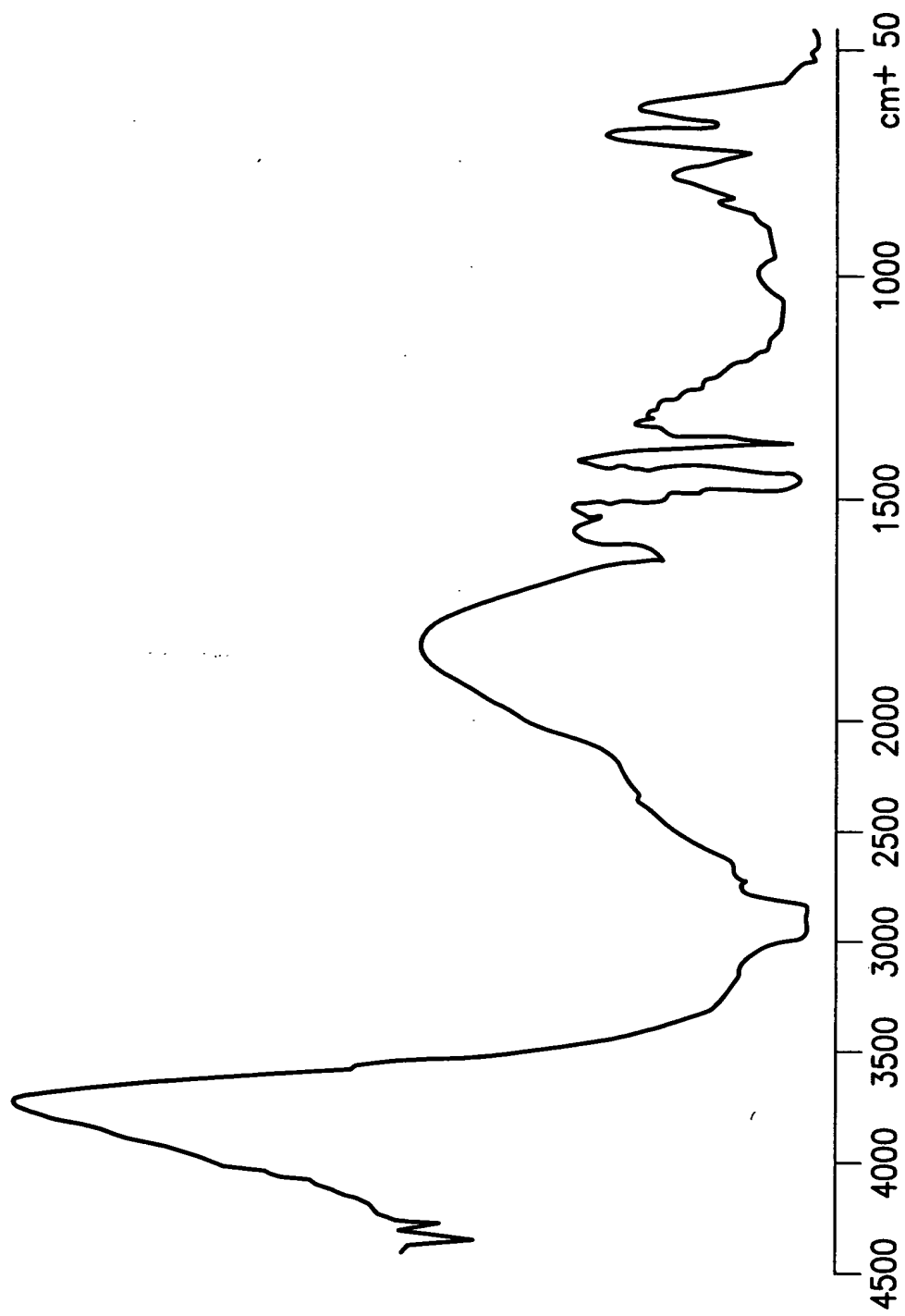


Fig. 4c

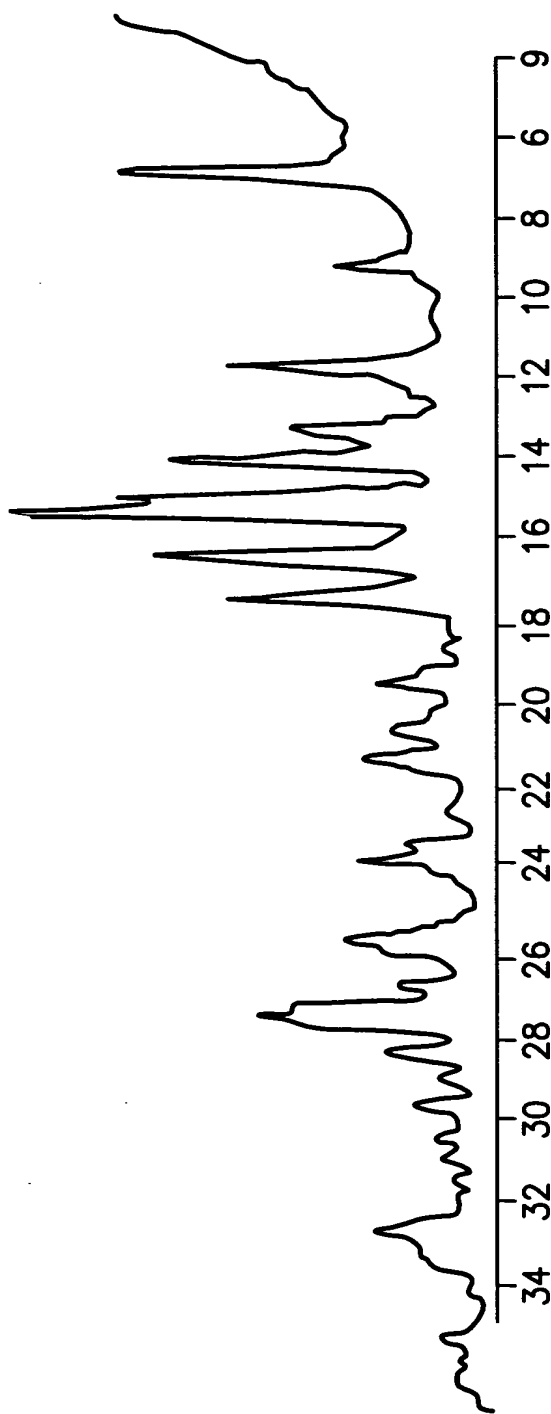


Fig. 5a

ALENDRONATE SODIUM NF-611
10.764mg
Rate:10.0 °C/min

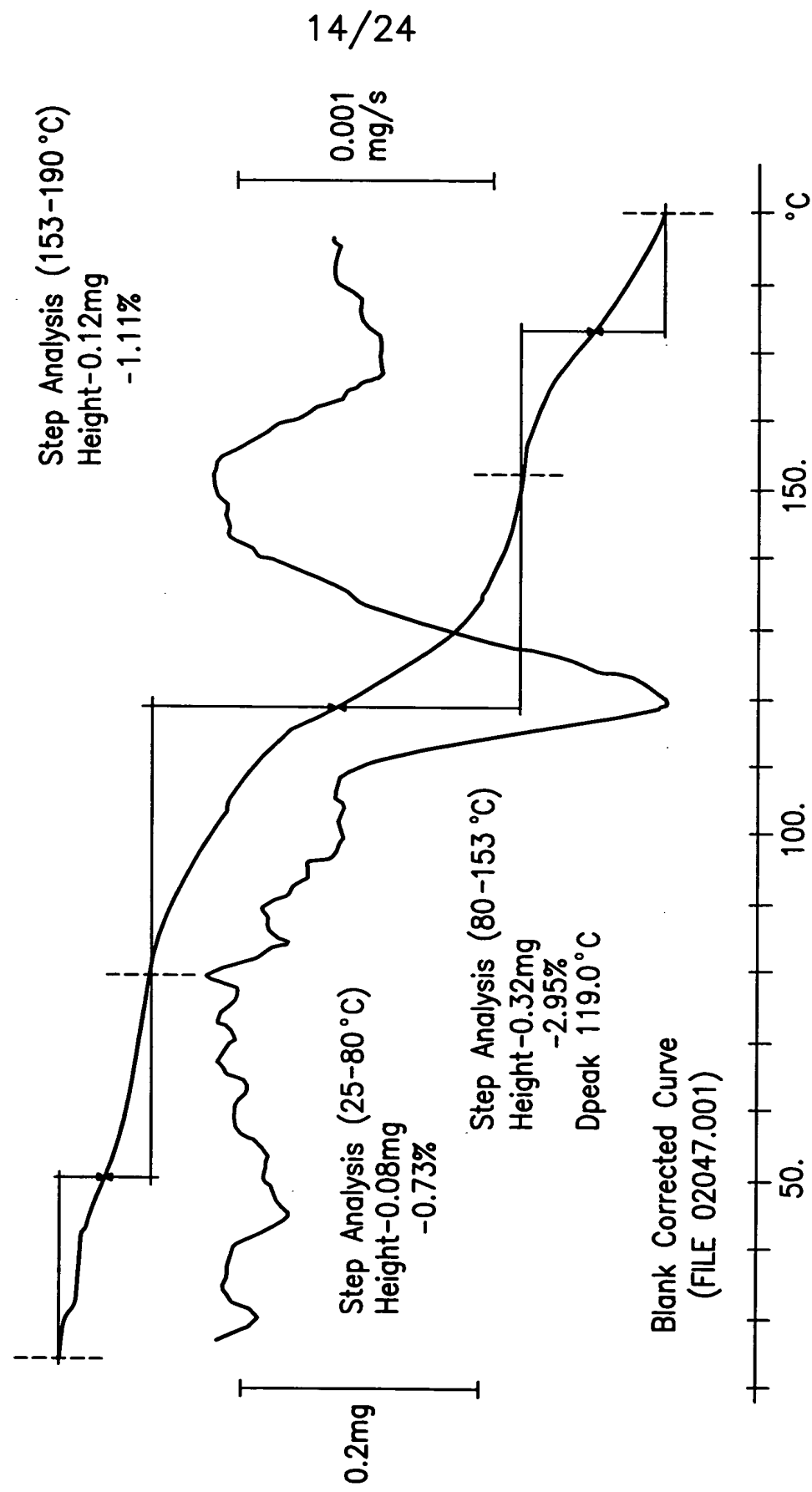


Fig. 5b

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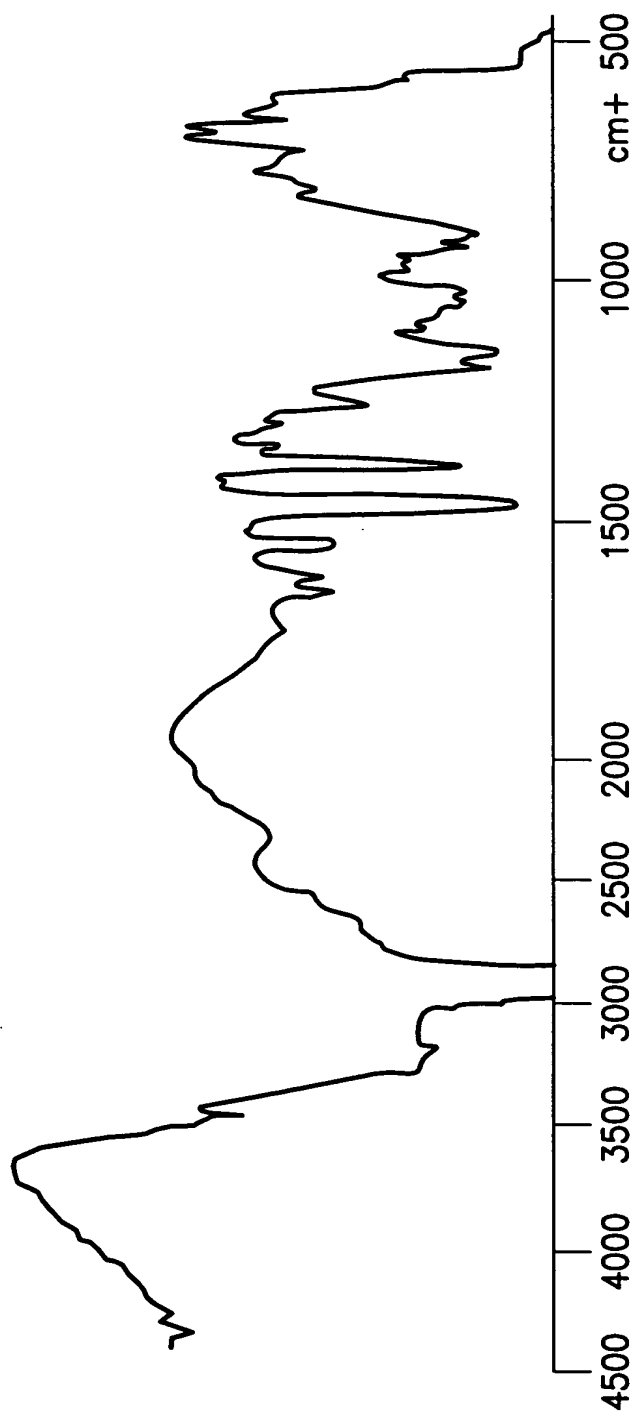


Fig. 5c

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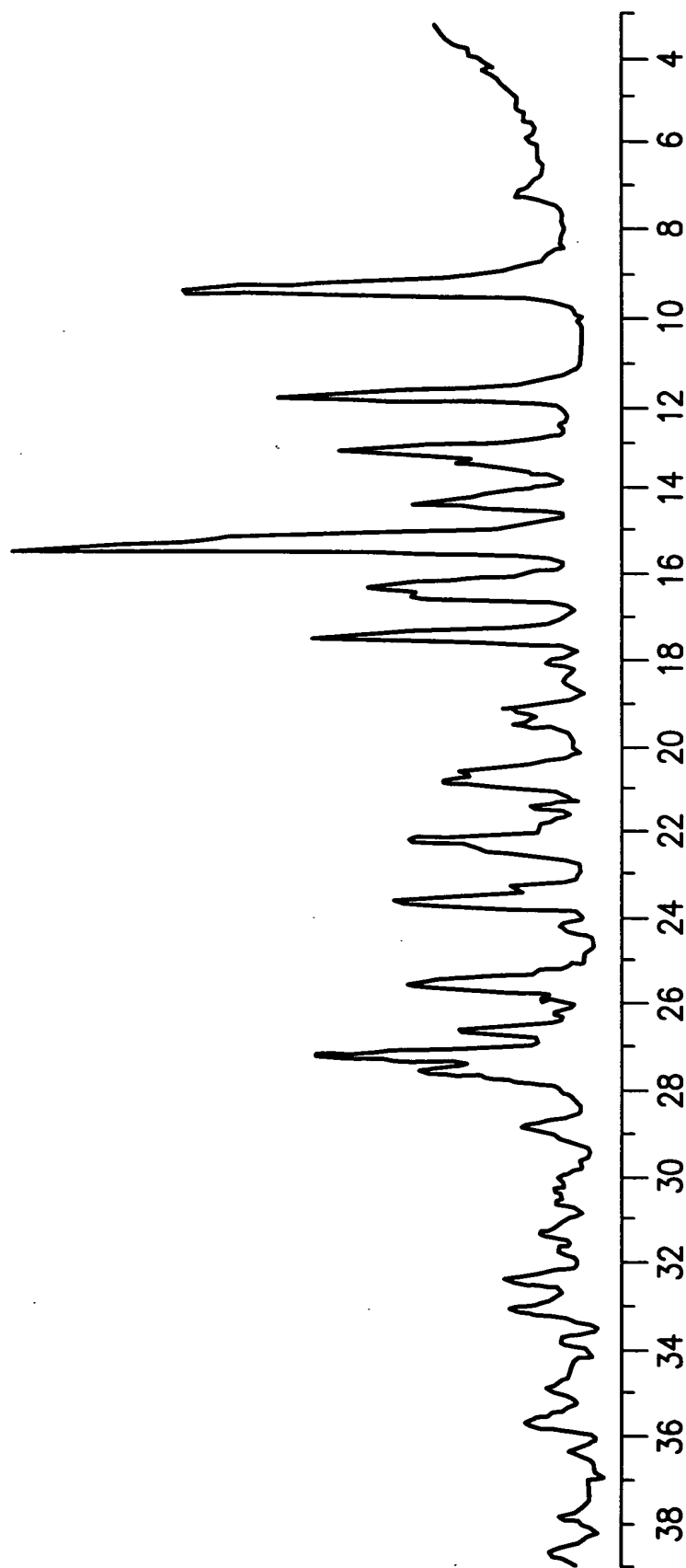


Fig. 6a

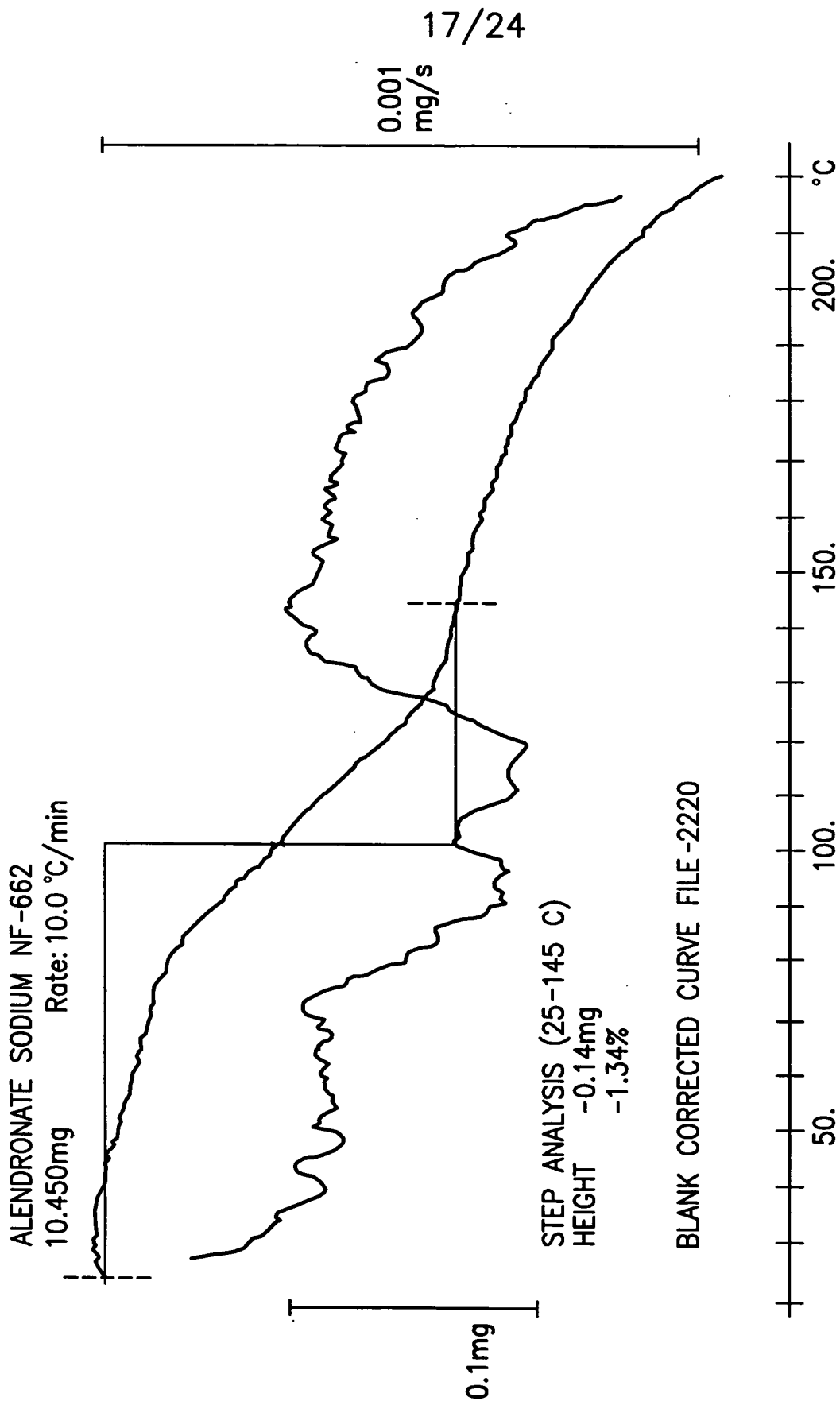


Fig. 6b

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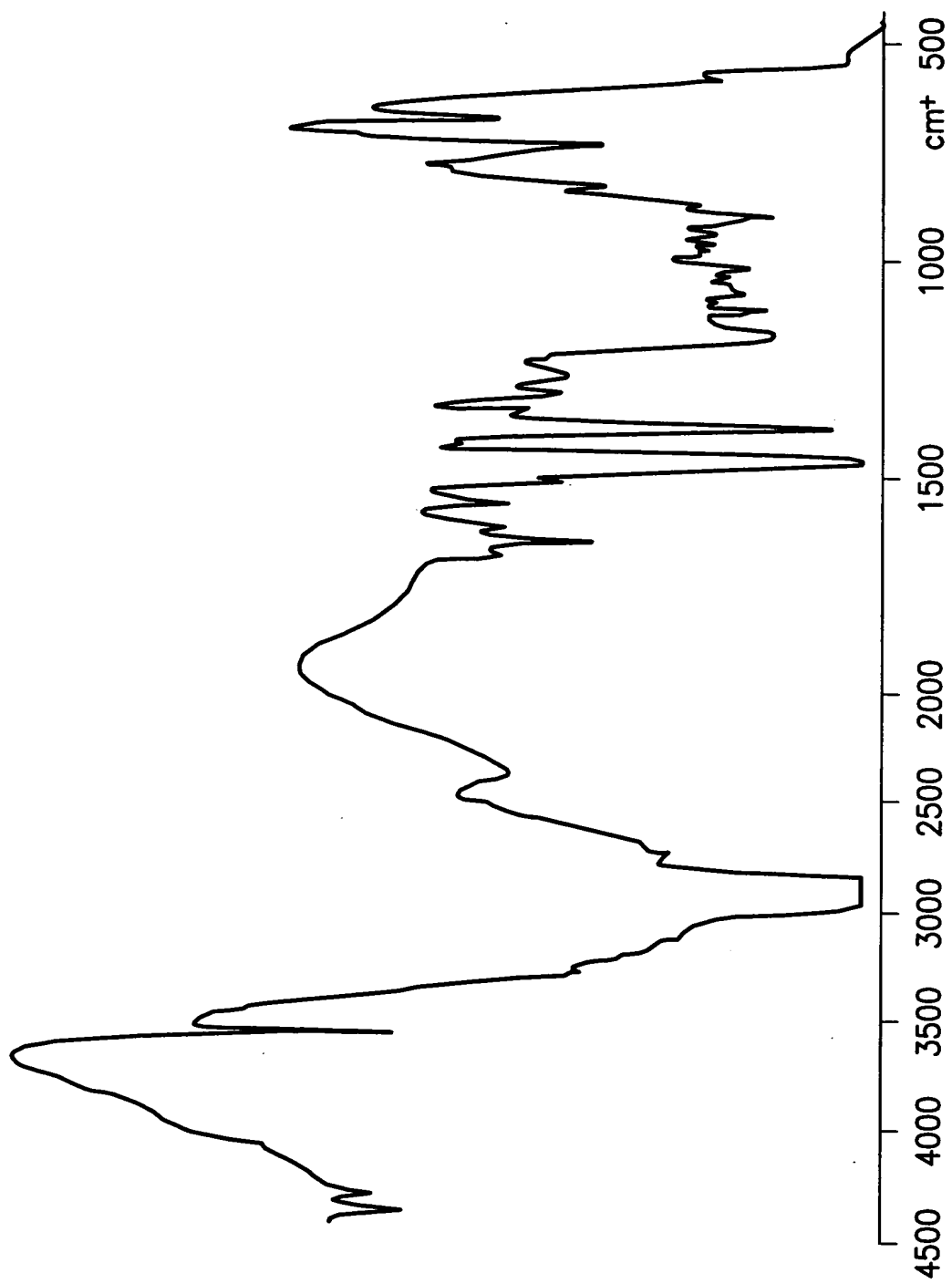


Fig. 6c

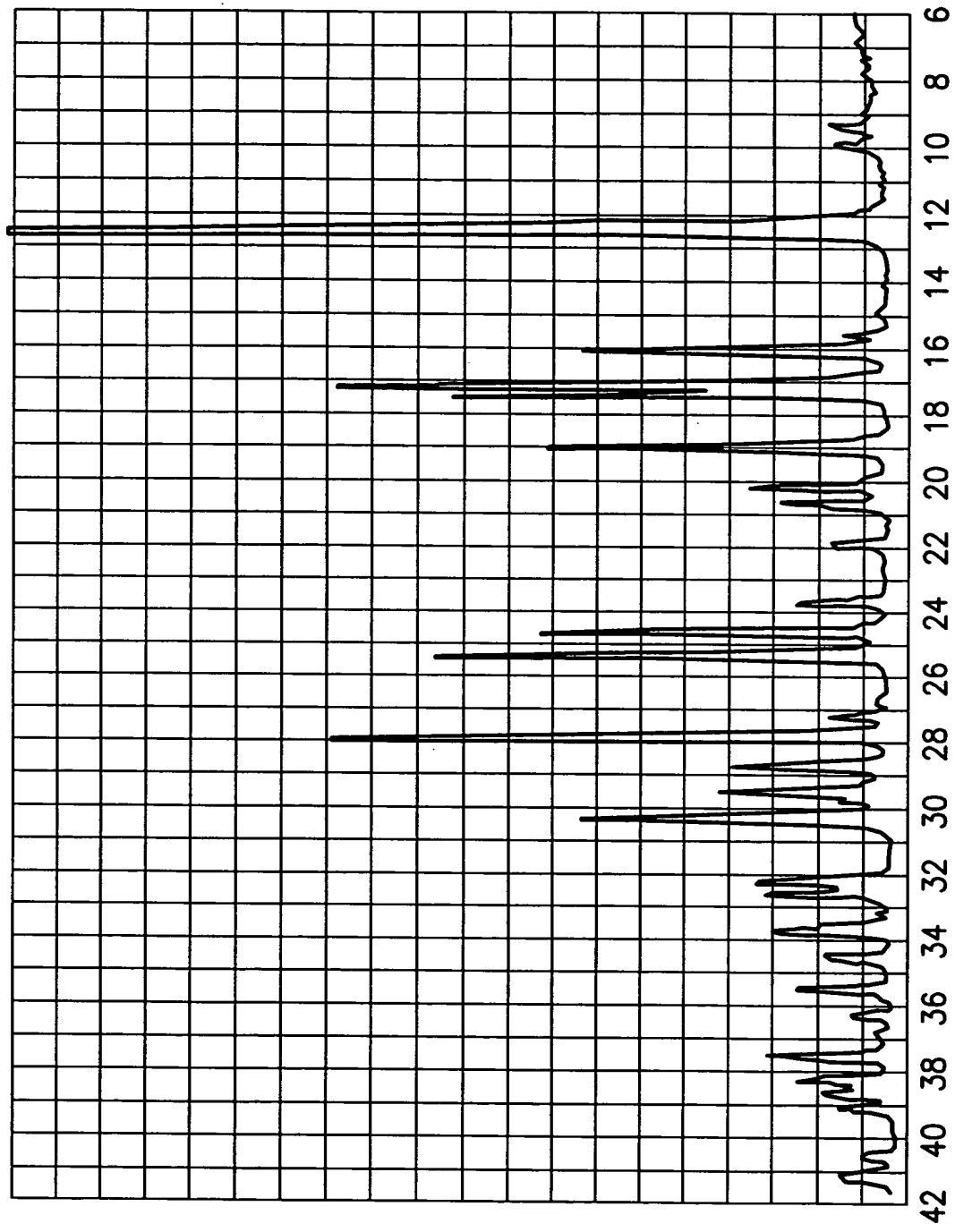


Fig. 7a

ALENDRONATE SODIUM NF-796

10.673mg Rate: 10.0 °C/min

STEP ANALYSIS (25-212 °C)

HEIGHT -0.69mg

-6.51%

Dpeak 194.0 °C

BLANK CORRECTED CURVE FILE -2640

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0.002
mg/s

0.5mg



Fig. 7b

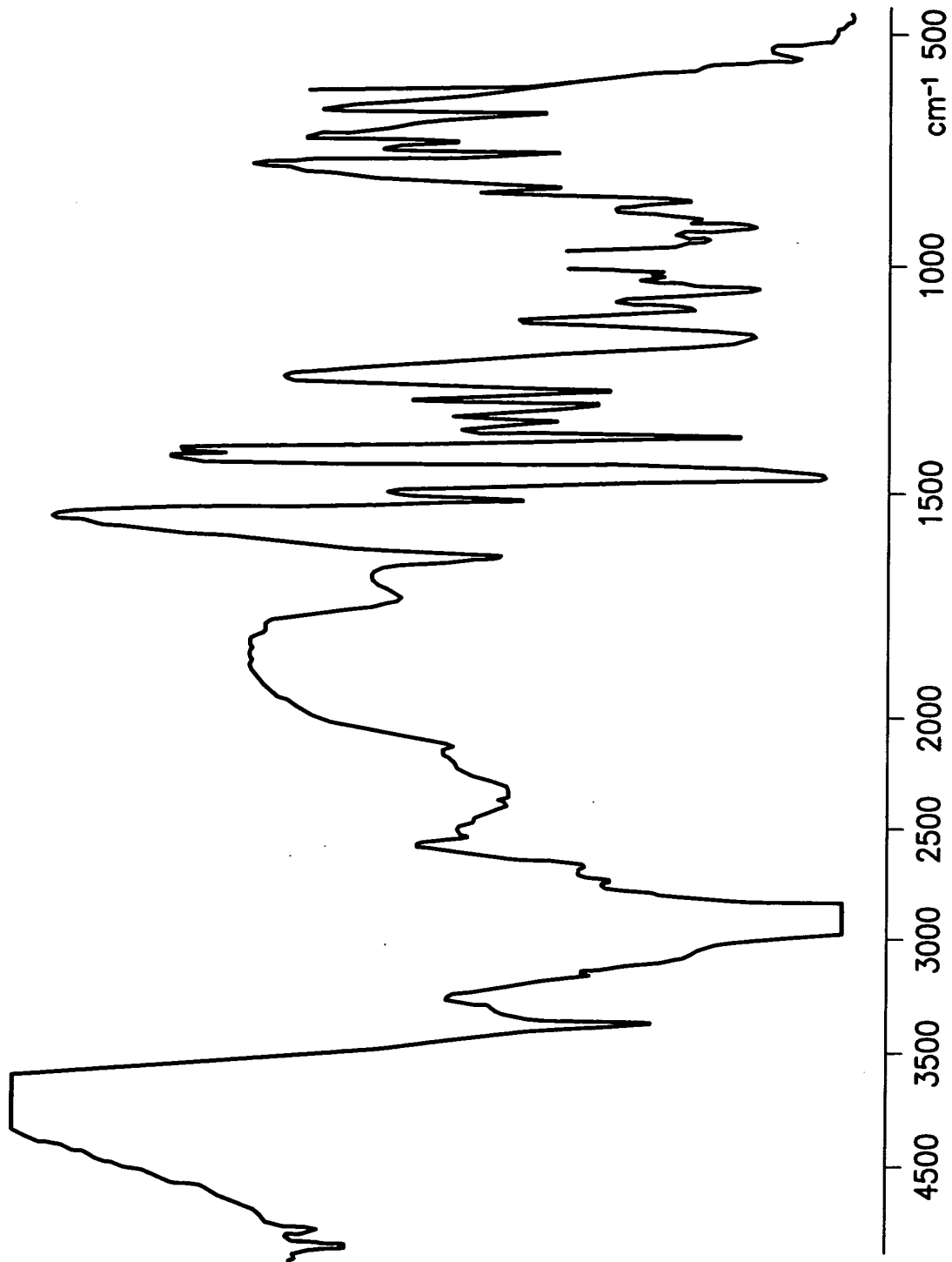


Fig. 7c

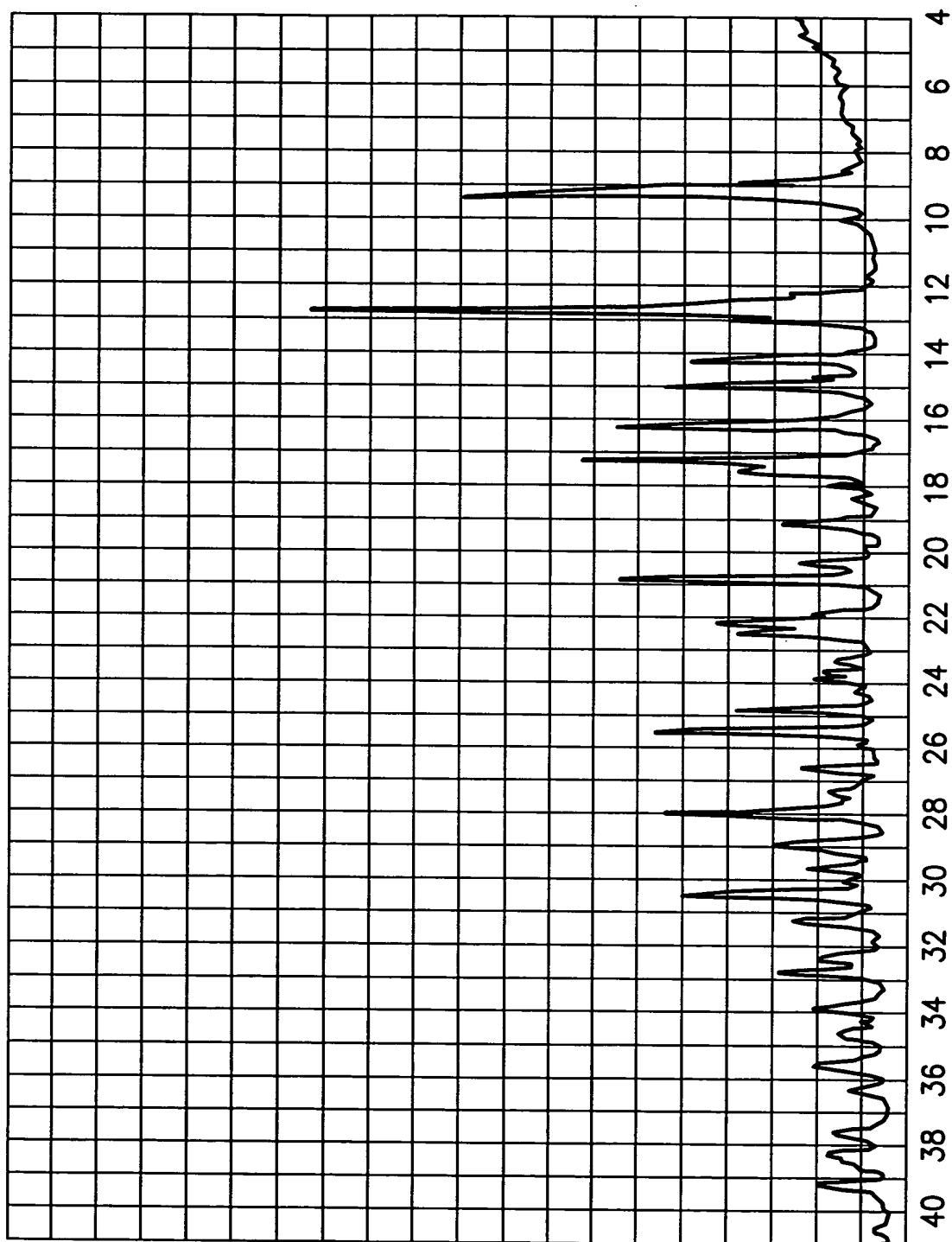


Fig. 8a

Alendronate Sodium PI-19075 BM-4103/5
11.171mg Rate: 10.0 °C/min

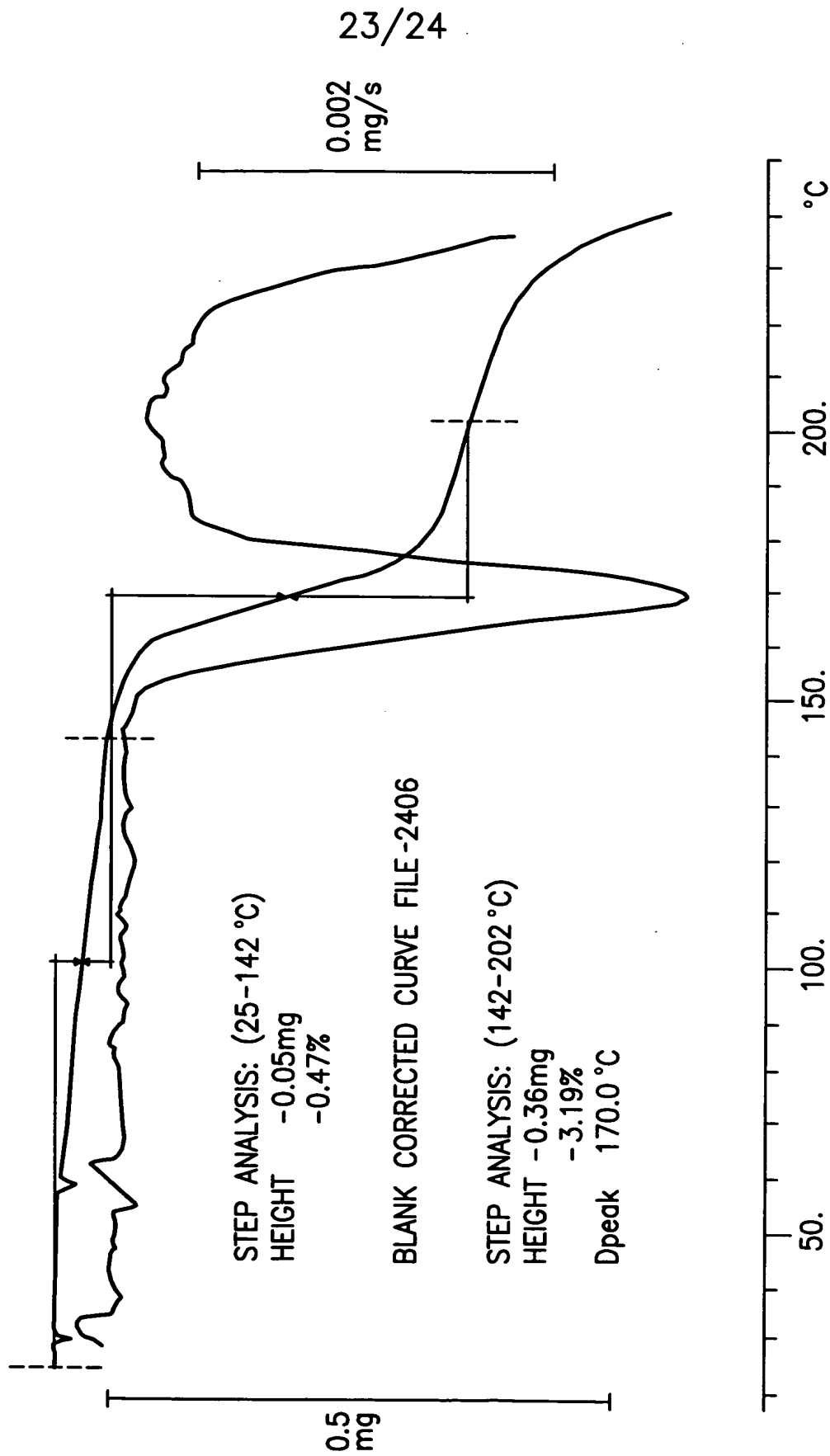


Fig. 8b

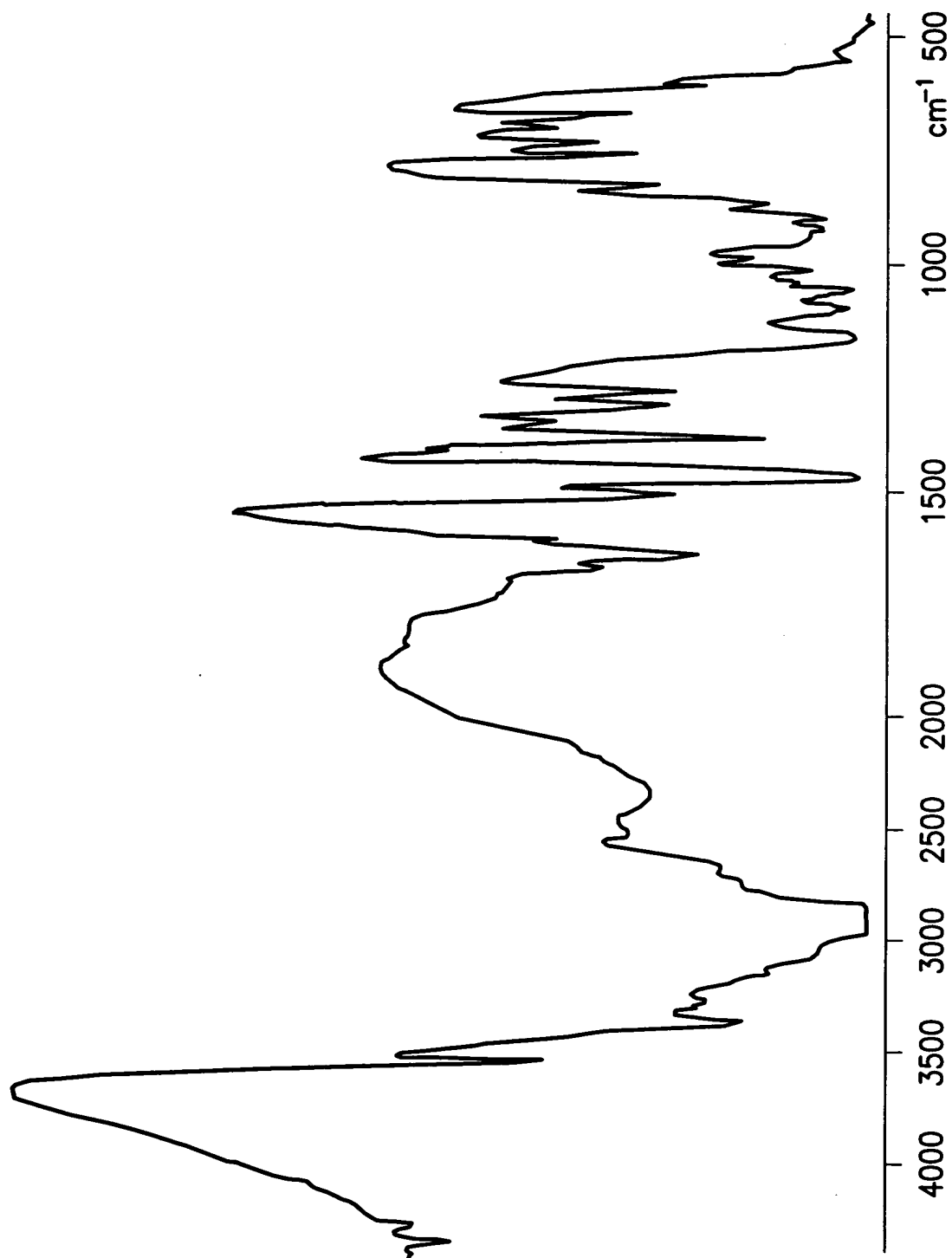


Fig. 8c